

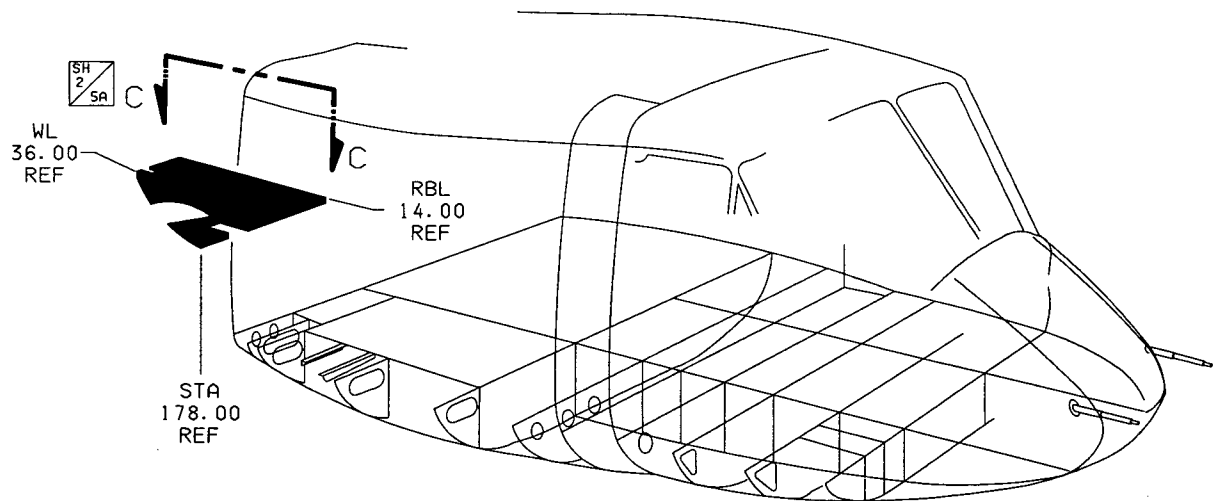
NOTICE: INFORMATION CONTAINED HEREIN IS PROPRIETARY TO PREMIER AVIATION, INC. AND MAY NOT BE RELEASED OR REPRODUCED WITHOUT PRIOR WRITTEN AUTHORIZATION BY PREMIER AVIATION, INC.

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES 115-12112. LOCATION, CHARACTER HEIGHT, AND PROCESS AS REQUIRED. MARK IN CONTRASTING COLOR.
2. FOR SHEET METAL PARTS, REMOVE ALL BURRS AND BREAK ALL EDGES/CORNERS .01-.03, EXCEPT AS NOTED. FOR MACHINED PARTS, REMOVE ALL BURRS AND BREAK ALL EDGES/CORNERS .015 MAX, EXCEPT AS NOTED.
3. LENGTHS OF AN, NAS & MS. RIVETS SHORTER THAN 1.00 ARE NOT SPECIFIED.
4. PRIME WITH EPOXY PRIMER PER MIL-P-23377C, ZINC CHROMATE PRIMER PER MIL-TTP-1757.
5. EDGE FILL SANDWICH PANEL PER PREMIER SPEC 105-11007-100.
6. CHEM-FILM (ALODINE) ALUMINUM DETAIL PARTS PER PREMIER SPECIFICATION 008-93003.
7. SEAL MOUNTING HOLES PER PREMIER SPECIFICATION 105-11007-100.
8. REMOVED
9. PART TO BE MADE PER TEMPLATE, SEE CHART BELOW. TEMPLATE IS TO BE MARKED WITH A "T" EXTENSION. EXAMPLE: "F31-23001-201T"

PART NUMBER	TEMPLATE NUMBER
B30-13010-13	B30-13010-13T

10. DETAIL DIMENSIONS ARE FOR REFERENCE ONLY. PART TO BE MADE PER TEMPLATE.



-01 SHELF INSTALLATION

REV	STATUS	REV	A	A	A	A
	OF SHEETS	SHEET	1	2	3	4

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	MFG. RELEASE	5/30/90	(1)
A	REVISED PER ECO 5057	4/22/97	(B)

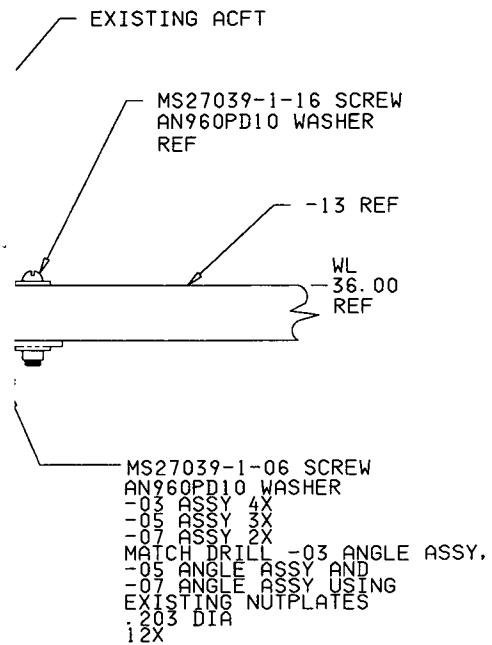
		1	183-34104-36	PLACARD	PREMIER		
		9	MS27039-1-16	SCREW			
		12	MS27039-1-06	SCREW			
		4	MS27039-08-15	SCREW			
2	3	4	MS21059L3	NUTPLATE			
		4	MS21042L08	NUT			
4	6	8	MS20426AD3	RIVET			
		21	AN960PD10	WASHER			
		8	AN960PD8L	WASHER			
		1	-13	SHELF			
		1	-07	ANGLE ASSY			
		1	-05	ANGLE ASSY			
		1	-03	ANGLE ASSY			
			-01	SHELF INSTALLATION			
QTY	QTY	QTY	QTY	PART NO.	DESCRIPTION	SPECIFICATION	CODE
PER	PER	PER	PER				IDENT
-07	-05	-03	-01				NO.

PARTS LIST

MATERIAL:	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .X ± .1 .XX ± .03 .XXX ± .010	ANGLES ± 1/2°	DRAWN BY: RICK BELL	DATE: 4/13/90	PREMIER AVIATION, INC. 2621 Aviation Parkway, Grand Prairie, Texas 75052
FINISH: LAST SECTION LETTER USED "E"	USED ON: BHT412 BHT412EP	NEXT HIGHER ASSEMBLY: 800-13000 STC SH7854SW	CHECKED BY:	DATE:	TITLE: SHELF INSTALLATION
			APPROVED BY:	DATE:	SIZE: CODE IDENT NO. DWG NO.
			RELEASED BY:	DATE: 5/30/90	D10SUV8 B30-13010
			METHOD DRAWN BY: MICRO CADAM	SCALE: NONE	REV. A
				WT:	83013010.01

STC'd PRINT

ORIGINAL



SECTION B-B

SCALE: 1/1  
2X

ISSY

SCREW  
HER

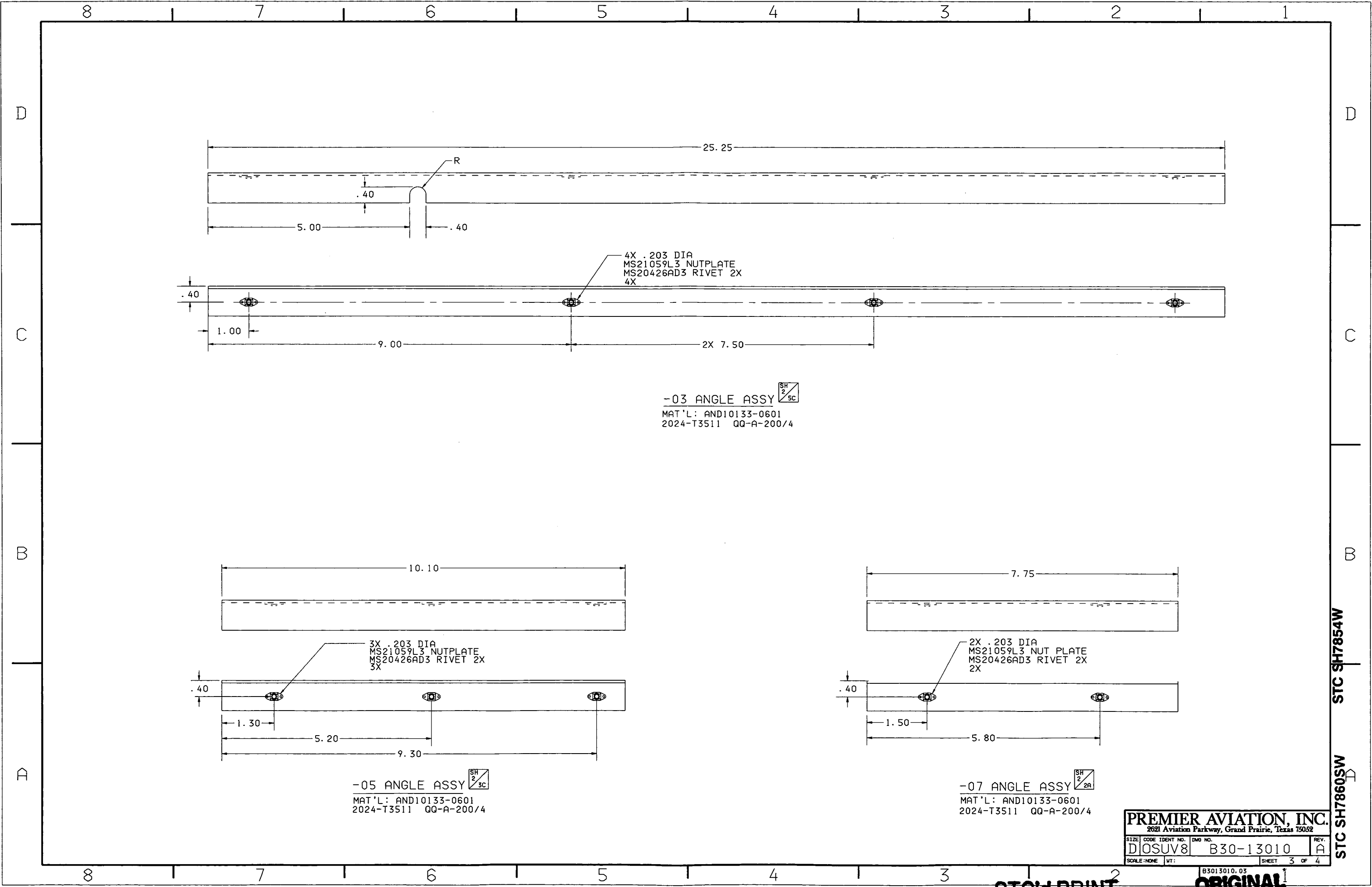
SCREW  
HER

SY


ATCH DRILL -13 SHELF USING  
03 ANGLE ASSY, -05 ANGLE ASSY  
ND -07 ANGLE ASSY  
203 DIA MARKED "E"  
X

PREMIER AVIATION, INC. 2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE: CODE IDENT NO. DWG NO.	D10SUV8	B30-13010	REV. A
SCALE: NONE	WT:	83013010.02	SHEET 2 OF 4


ORIGINAL




4X .203 DIA  
MS21059L3 NUTPLATE  
MS20426AD3 RIVET 2X  
4X

-03 ANGLE ASSY   
MAT'L: AND10133-0601  
2024-T3511 QQ-A-200/4

3X .203 DIA  
MS21059L3 NUTPLATE  
MS20426AD3 RIVET 2X  
3X

-05 ANGLE ASSY   
MAT'L: AND10133-0601  
2024-T3511 QQ-A-200/4

2X .203 DIA  
MS21059L3 NUT PLATE  
MS20426AD3 RIVET 2X  
2X

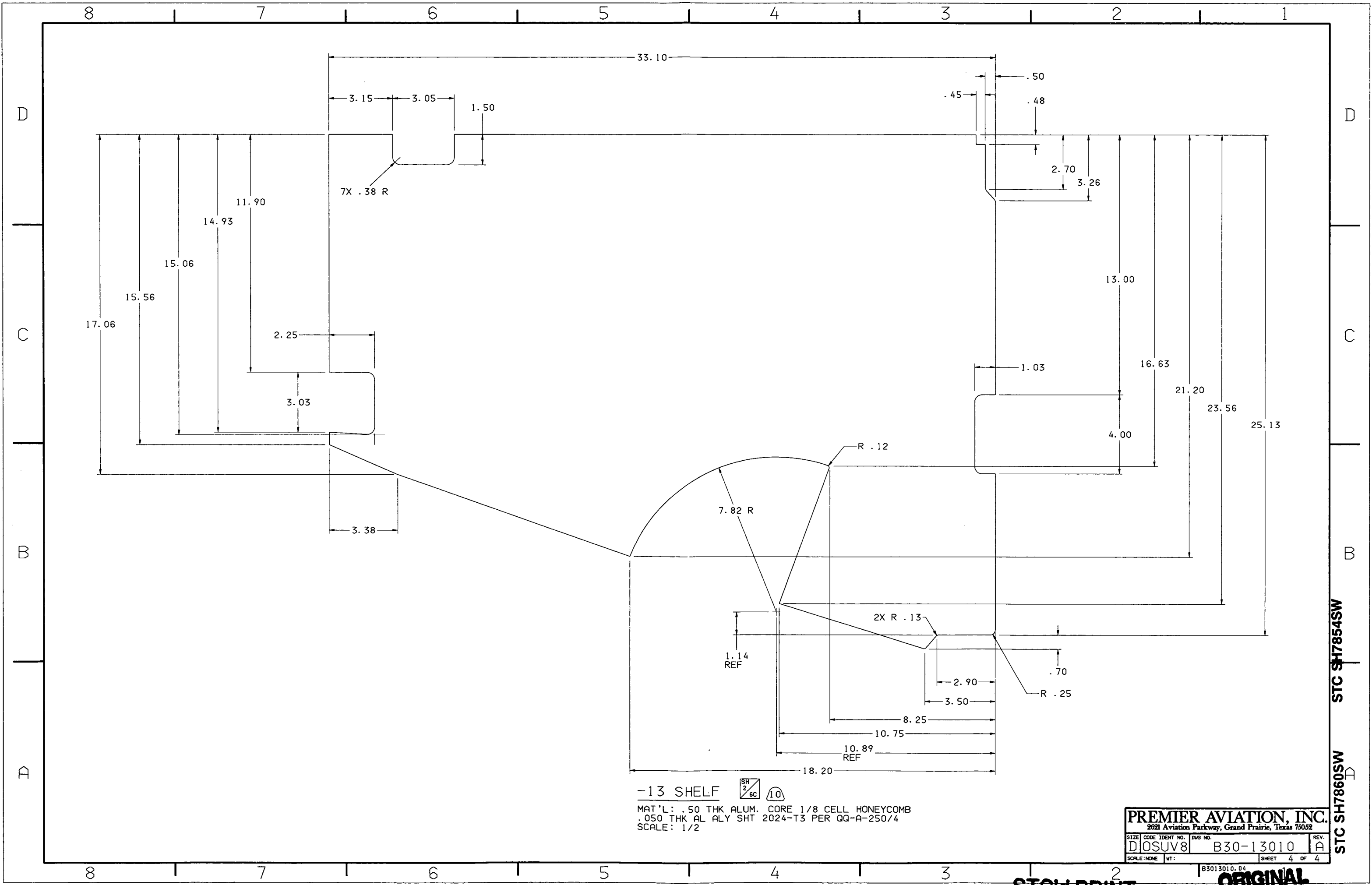
-07 ANGLE ASSY   
MAT'L: AND10133-0601  
2024-T3511 QQ-A-200/4

PREMIER AVIATION, INC.			
2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B30-13010	A
SCALE: NONE		WT:	SHEET 3 OF 4
B3013010.03			

STC'd PRINT

ORIGINAL

STC SH7854W  
STC SH7860SW



-13 SHELF  
MAT'L: .50 THK ALUM. CORE 1/8 CELL HONEYCOMB  
.050 THK AL ALY SHT 2024-T3 PER QQ-A-250/4  
SCALE: 1/2

PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO.	DWG NO.
D	OSUV8	B30-13010	A
SCALE: NONE		VT:	SHEET 4 OF 4

STC'd PRINT ORIGINAL

STC SH7854SW  
STC SH7860SW